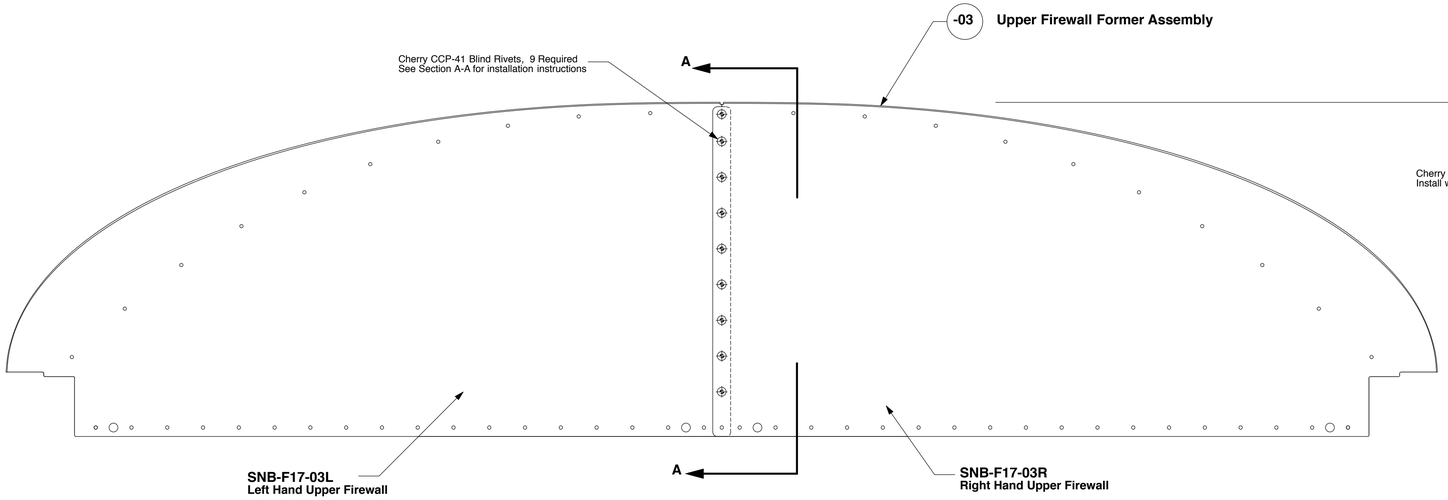
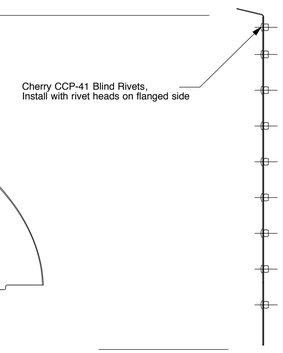
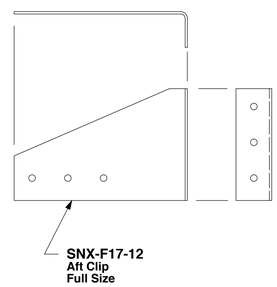
Revision Letter	Change Description
A	Corrected -03 Upper Firewall to show that top rivet is left out until a later assembly. 09.19.2016
B	Added upper pilot and corner clearnce notches to parts -03R and -03L. Added second row of pilot holes to -01. Installed rivet in top hole of -03 Assembly Corrected "Left" and "Right" hand callouts on -03. 12.02.2016

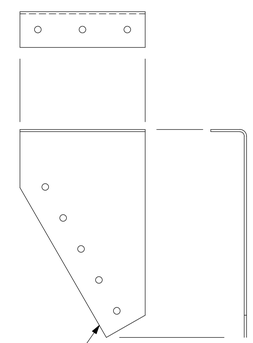




Section A-A
SNB-F17-03 Rivet Detail

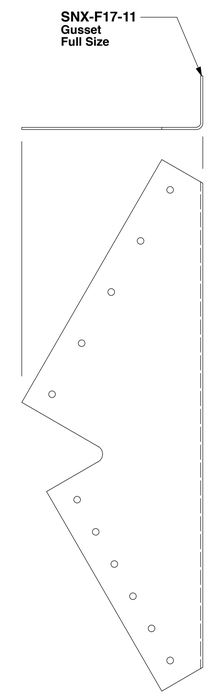


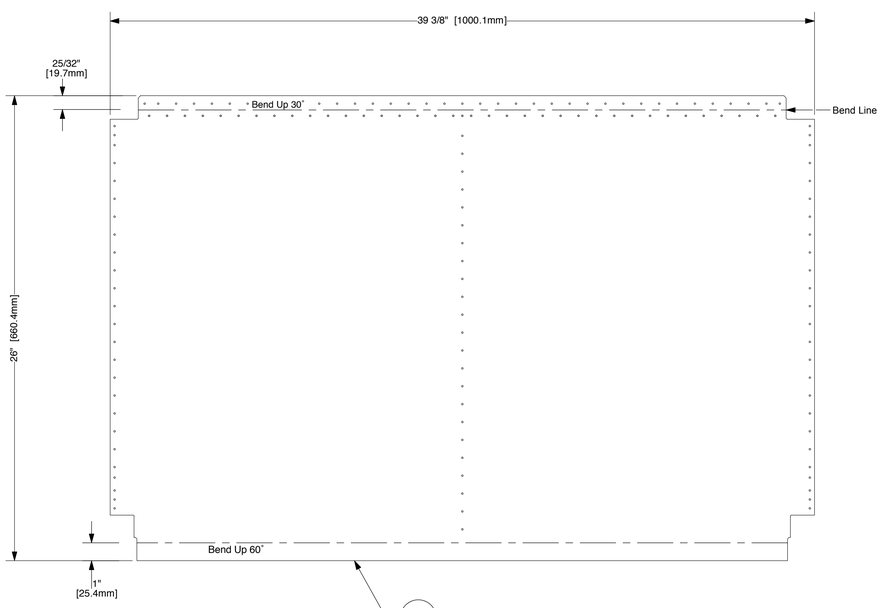
SNX-F17-12
Aft Clip
Full Size



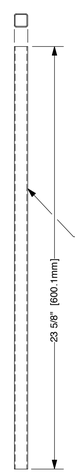
SNX-F17-10
Upper Clip
Full Size

SNX-F17-11
Gusset
Full Size

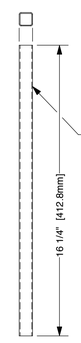




-01 Lower Firewall
Make from SNB-F17-01 Lower Firewall



-08 Firewall Stiffener
Make from 3/4" x 3/4" x .049 Wall 6061-T6
Square Aluminum Tube



-09 Floor Stiffener
Make from 3/4" x 3/4" x .049 Wall 6061-T6
Square Aluminum Tube

Part / Ass'y Number	Qty. Req'd	Part Title	Next Assembly
SNX-F17-12	1	Aft Clip	SNB-F11
SNX-F17-11	1	Gusset	SNB-F11
SNX-F17-10	1	Upper Clip	SNB-F11
SNB-F17-09	1	Floor Stiffener	SNB-F11
SNB-F17-08	1	Firewall Stiffener	SNB-F11
SNB-F17-03	1	Upper Firewall Assembly	SNB-F11
SNB-F17-01	1	Lower Firewall	SNB-F11

sonex-B

Fuselage Firewall and Misc. Details

Drawing Scale	Drawing Number	Revision
1/4 & Noted	SNB-F17	B